



**Cross Country**  
COMMERCIAL GREENHOUSES

Design/Build for architectural greenhouses, rooftops, educational institutions, retail centers, hobby farms and estates.

**WISCONSIN  
GREENHOUSE  
COMPANY**





Whether you are building a greenhouse for a school or an inspired group of community gardeners, we have the team and the talent to complete your project on time and on budget.



### We're Maintenance-Free.

We understand that ongoing maintenance means manpower and dollars. Our greenhouses are manufactured so that there will be no material replacements or upgrades needed down the line and even better, the only maintenance required is a simple cleaning and disinfecting once a year. No rust, no moisture, no problem.



### Easy Installation.

The installation process is simple and takes half the time of a typical steel structure. There will be nothing to chop down, adjust or cut. The greenhouse is prefabricated to your exact specifications.



### Got Warranty? We Do.

We're serious about greenhouses. That's why we offer the best warranty in the business. Contact us today to discuss your commercial greenhouse project.



## Designs & Systems

**Are you looking to incorporate the greenhouse into an existing environment?** We can custom build any length, width, and sidewall height to match surrounding buildings.

**Do you require increased structural loads to meet commercial or agricultural building codes?** We engineer our standard heavy-duty aluminum greenhouses to withstand 85 mph winds and 32 pounds per sq.ft. for snow. We can easily upgrade our structure to meet up to 130 mph winds and 70 pounds per sq.ft. for snow.

**Are you looking for a low profile, high design option for a retail environment?** We offer two commercial truss systems that range from a durable, web truss to a low profile open system. Our innovation in design and strength is unmatched.



Glazing options that you can intermix: tempered single & double glass, 6mm twinwall and/or 16mm Fivewall polycarbonate. High performance low E, and tinted glass options also available.



Aluminum frames come standard with baked-on white coating will not pit like unfinished aluminum



Talk to us about environmental control systems such as motorized ridge and side vents.



Structural rust free aluminum frames and trussing.



Lean-to? Gable-attached?  
Multilevel? Partition walls?  
You name it, we can do it. We  
provide our clients the full  
spectrum of benefits available in  
greenhouse design today.

## The Finer Details



### Environmental Controls:

Talk to us about benches, evaporative coolers, lighting, irrigation, and heating.



### Engineering:

Complete engineered drawings are available for all applications and building codes.



### Aluminum:

Alloy and temper framework is 6063-T5 or T6 for extrusions and 209 for sheet/plates.



### Paint:

Typical finish and trim is semi-gloss baked-on Duracron enamel to comply with AAMA 2603 specification. Other coatings available.



### Gaskets:

Poly Vinyl Chloride 15lb density double-sided adhesive tape.



### Installation:

We can provide complete factory installation in the U.S. or Canada.



### Extrusions:

Glazing bars are proprietary solid extrusions incorporating internal and external weep channels to direct any moisture to the exterior of the greenhouse.



### Venting:

Every greenhouse built with individual 20" x 48" solar automatic roof vents for greenhouse ventilation. Continuous larger roof venting available.



### Fasteners:

Non-magnetic, non-corrosive stainless steel compatible with aluminum.



## Cross Country and Wisconsin Greenhouse Company

- LEED compliant design build
- Project management, complete engineering available
- Stamped in all states and provinces
- 100% quality assurance
- Superior frame, heavy duty construction
- Anything can be customized
- Lifetime warranty
- Commitment to service excellence
- Trusted greenhouse manufacturer since 1951



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